



CERTIFICATE OF REGISTRATION

This is to certify that

Russel Metals Inc.

7016-99 Street, Edmonton, Alberta T6E 3R3 Canada

Refer to Attachment to Certificate of Registration dated September 10, 2018 for additional certified sites

operates a

Quality Management System

which complies with the requirements of

ISO 9001:2015

for the following scope of certification

The registration covers the Quality Management System for a total concept warehouse marketing and processing of ferrous, non-ferrous and specialty metals (Aluminum / Brass / Copper / Titanium / Steel / Stainless) in a variety of shapes and sizes.

Certificate No.: CERT-0123807
File No.: 800325
Issue Date: September 10, 2018

Original Certification Date: February 19, 1997
Certification Effective Date: September 8, 2018
Certification Expiry Date: September 7, 2021

Kevin Goodwin
General Manager Technical Services
SAI Global Assurance



Registered by:
QMI-SAI Canada Limited (SAI Global), 20 Carlson Court, Suite 200, Toronto, Ontario M9W 7K6 Canada. This registration is subject to the SAI Global Terms and Conditions for Certification. While all due care and skill was exercised in carrying out this assessment, SAI Global accepts responsibility only for proven negligence. This certificate remains the property of SAI Global and must be returned to them upon request.
To verify that this certificate is current, please refer to the SAI Global On-Line Certification Register: www.qmi-saiglobal.com/qmi_companies/



ATTACHMENT TO CERTIFICATE OF REGISTRATION

These sites are registered under Certificate No: CERT-0123807 issued on September 10, 2018

File No.		Effective Date
001097	<p>Russel Metals, Inc. Winnipeg North HQ 1359 St. James Street, P.O. Box 39, Winnipeg, Manitoba R3C 2G3 Canada</p> <p>The Registration covers the Quality Management System for a total concept warehouse marketing aluminum, brass, copper, titanium, steel and stainless steel in a variety of shapes and sizes. Service Centre processing facilities include flamecutting, laser cutting, sawcutting, shearing, punching, plasma cutting, edging, brake forming, drilling and cutting-to-length.</p>	September 8, 2018
001121	<p>Russel Metals Inc Winnipeg South 1510 Clarence Avenue, Winnipeg, Manitoba R3T 1T6 Canada</p> <p>The registration covers the Quality Management System for a total concept warehouse marketing and processing of ferrous, non-ferrous and specialty metals [Aluminum / Brass / Copper / titanium / steel / stainless] in a variety of shapes and sizes. Processing types include: CNC Routering, Cut-To -Length, Edging, Flame Cutting, Forming, Laser Cutting [sheet/plate/structural shapes], Machining, PEM Insertion / Plasma Cutting, Plate Rolling, Saw, Shear, Welding & Fabricating. Other service capabilities include: CAD, Engineering Support, Part Warehousing and Part Kitting.</p>	September 8, 2018
1045016	<p>Russel Metals Inc. Plate Processing Centre 3855 13 Street, Nisku, Alberta T9E 1C6 Canada</p> <p>The registration covers the Quality Management System for the distribution of metal products, cutting and forming to customers' specifications.</p>	September 8, 2018
1611679	<p>Russel Metals Inc. 475 - 1st Avenue East, Regina, Saskatchewan S4N 4Z3 Canada</p> <p>The registration covers the Quality Management System for a total concept warehouse marketing and processing ferrous and non-ferrous materials. Processing capabilities include plasma, laser, saw cutting, shearing, forming and rolling forming.</p>	September 8, 2018
1620521	<p>Non-Ferrous Warehouse 1725 Inkster Blvd., Unit D, Winnipeg, Manitoba R2X 1R3 Canada</p> <p>The Registration covers the Quality Management System for a total concept warehouse marketing aluminum, brass, copper, titanium, steel and stainless steel in a variety of shapes and sizes. Service Centre processing facilities include flamecutting, laser cutting, sawcutting, shearing, punching, plasma cutting, edging, brake forming, drilling and cutting-to-length.</p>	September 8, 2018

These registrations are dependent on Russel Metals Inc. (File No. 800325) maintaining their scope of registration to ISO 9001:2015

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| 1620522 | Structural Yard
1510 Clarence Avenue, Winnipeg, Manitoba R3E 1T6 Canada | September 8, 2018 |
| <p>The Registration covers the Quality Management System for a total concept warehouse marketing aluminum, brass, copper, titanium, steel and stainless steel in a variety of shapes and sizes. Service Centre processing facilities include flamecutting, laser cutting, sawcutting, shearing, punching, plasma cutting, edging, brake forming, drilling and cutting-to-length.</p> | | |
| 1675075 | Russel Metals Inc.
Processing Saskatoon
503-50th Street East, Saskatoon, Saskatchewan S7K 6H3 Canada | September 8, 2018 |
| <p>The registration covers the Quality Management System for a total concept warehouse marketing and processing of ferrous, non-ferrous and specialty metals [Aluminum / Brass / Copper / titanium / steel / stainless] in a variety of shapes and sizes. Processing types include: CNC Routering, Cut-To -Length, Edging, Flame Cutting, Forming, Laser Cutting [sheet/plate/structural shapes], Machining, PEM Insertion / Plasma Cutting, Plate Rolling, Saw, Shear, Welding & Fabricating. Other service capabilities include: CAD, Engineering Support, Part Warehousing and Part Kitting.</p> | | |
| 1675856 | Russel Metals SK
4015 Wanuskewin Road, Saskatoon, Saskatchewan S7P 0B4 Canada | September 8, 2018 |
| <p>The Registration covers the Quality Management System for a total concept warehouse marketing aluminum, brass, copper, titanium, steel and stainless steel in a variety of shapes and sizes. Service Centre processing facilities include flamecutting, laser cutting, sawcutting, shearing, punching, plasma cutting, edging, brake forming, drilling and cutting-to-length.</p> | | |
| 1675858 | Russel Metals Non Ferrous SK
3703 Millar Avenue, Saskatoon, Saskatchewan S7P 0B3 Canada | September 8, 2018 |
| <p>The Registration covers the Quality Management System for a total concept warehouse marketing aluminum, brass, copper, titanium, steel and stainless steel in a variety of shapes and sizes. Service Centre processing facilities include flamecutting, laser cutting, sawcutting, shearing, punching, plasma cutting, edging, brake forming, drilling and cutting-to-length.</p> | | |
| 800325 | Russel Metals Inc.
7016-99 Street, Edmonton, Alberta T6E 3R3 Canada | September 8, 2018 |
| <p>The registration covers the Quality Management System for the distribution of metal products, cutting and forming to customers' specifications.</p> | | |
| 800455 | Russel Metals Inc.
445 - 1st Avenue East, Regina, Saskatchewan S4N 4Z3 Canada | September 8, 2018 |
| <p>The registration covers the Quality Management System for a total concept warehouse marketing and processing of ferrous, non-ferrous and specialty metals [Aluminum / Brass / Copper / titanium / steel / stainless] in a variety of shapes and sizes. Processing types include: CNC Routering, Cut-To -Length, Edging, Flame Cutting, Forming, Laser Cutting [sheet/plate/structural shapes], Machining, PEM Insertion / Plasma Cutting, Plate Rolling, Saw, Shear, Welding & Fabricating. Other service capabilities include: CAD, Engineering Support, Part Warehousing and Part Kitting.</p> | | |

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800686

Russel Metals Inc.
Specialty Products
2471-76 Avenue, Edmonton, Alberta T6P 1P6 Canada

September 8, 2018

The registration covers the Quality Management System for the distribution of metal products, cutting and forming to customers' specifications.

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